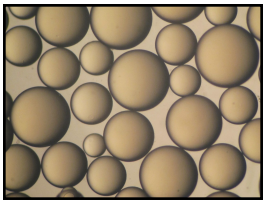
Product Data Sheet

DuPont™ AmberLite™ SCAV1 Ion Exchange Resin

Gaussian, Acrylic, Gel, Organic Scavenging Resin for Industrial Demineralization Applications

Description



DuPont™ AmberLite™ SCAV1 Ion Exchange Resin is an exceptional scavenger used as an integrated part of the demineralization system to effectively remove natural organic matter (NOM) from waters under different operational circumstances, bringing water quality and operational stability back under control.

Compared to conventional scavengers, AmberLite™ SCAV1 can save up to 85% on chemical costs when applied in DuPont's patent-pending organic scavenging process in which the scavenger is positioned between the cation and anion columns. This process can also reduce water use, and waste discharge volume/TDS, thus demonstrating that a process can be both environmentally and economically beneficial. AmberLite™ SCAV1 has the extraordinary flexibility to operate with two performance profiles depending on the regenerant used. The highest capacity for TOC removal can be achieved when regenerating this resin with hydrochloric acid. To achieve the lowest possible TOC leakage, it is recommended to regenerate with caustic.

Compared to conventional strong base anion scavenger resins, the chemical properties of AmberLite™ SCAV1 provide outstanding adsorption capacity of undesired NOM species during service, and easy release of these compounds upon very mild (stoichiometric) regeneration conditions, making the use of (alkaline) brine no longer necessary.

Because of its extra high capacity for sulfate, AmberLite™ SCAV1 TOC scavenging resin is the best product to use when throughput is expected to be limited by sulfate rather than TOC, as when the ratio of TOC (ppm C) to sulfate (meq/L SO_4) is less than 3.

Applications

- Organic scavenging
  - to reduce TOC in the product water
  - to protect the strong base anion resin from fouling

System Designs

- Co-current

Form No. 45-D01259-en, Rev. 2
February 2023

Typical Properties

Physical Properties	
Copolymer	Crosslinked acrylic
Matrix	Gel
Type	Organic scavenger
Physical Form	Clear to white, translucent, spherical beads
Chemical Properties	
Ionic Form as Shipped	Free base (FB)
Total Exchange Capacity	≥ 1.3 eq/L (HCl form)
Water Retention Capacity	55.0 – 68.0% (FB form)
Particle Size [§]	
Particle Diameter	475 – 725 µm
< 300 µm	≤ 1.0%
> 1180 µm	≤ 5.0%
Stability	
Whole Uncracked Beads	≥ 95%
Swelling	FB → HCl : 25%
Density	
Particle Density	1.07 g/mL
Shipping Weight	650 g/L

[§] For additional particle size information, please refer to the Particle Size Distribution Cross Reference Chart (Form No. 45-D00954-en).

Suggested Operating Conditions

Temperature Range (Cl^- form)	5 – 60°C (41 – 140°F)
pH Range	
Service Cycle	1 – 6
Stable	0 – 14

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for scavenger resins (Form No. 45-D01491-en) in water treatment, please refer to our Tech Fact.

Hydraulic Characteristics

Estimated bed expansion of DuPont™ AmberLite™ SCAV1 Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AmberLite™ SCAV1 as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.

Figure 1: Backwash Expansion

Temperature = 10 – 60°C (50 – 140°F)

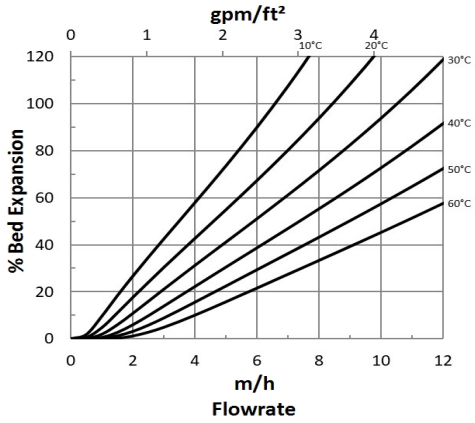
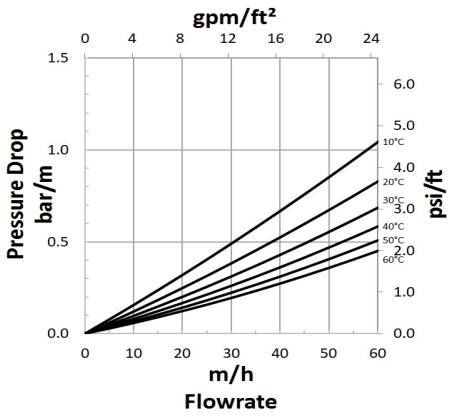


Figure 2: Pressure Drop

Temperature = 10 – 60°C (50 – 140°F)



Product Stewardship

DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.

Customer Notice

DuPont strongly encourages its customers to review both their manufacturing processes and their applications of DuPont products from the standpoint of human health and environmental quality to ensure that DuPont products are not used in ways for which they are not intended or tested. DuPont personnel are available to answer your questions and to provide reasonable technical support. DuPont product literature, including safety data sheets, should be consulted prior to use of DuPont products. Current safety data sheets are available from DuPont.

Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

Form No. 45-D01259-en, Rev. 2
February 2023

Have a question? Contact us at:

www.dupont.com/water/contact-us

All information set forth herein is for informational purposes only. This information is general information and may differ from that based on actual conditions. Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where DuPont is represented. The claims made may not have been approved for use in all countries. Please note that physical properties may vary depending on certain conditions and while operating conditions stated in this document are intended to lengthen product lifespan and/or improve product performance, it will ultimately depend on actual circumstances and is in no event a guarantee of achieving any specific results. DuPont assumes no obligation or liability for the information in this document. References to "DuPont" or the "Company" mean the DuPont legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED. No freedom from infringement of any patent or trademark owned by DuPont or others is to be inferred.

© 2023 DuPont. DuPont™, the DuPont Oval Logo, and all trademarks and service marks denoted with ™, ℠ or ® are owned by affiliates of DuPont de Nemours Inc., unless otherwise noted.

Form No. 45-D01259-en, Rev. 2
February 2023